Front Panel MDR Mill Thickness

 \leftarrow X = 0.396" Top Y = 7.1545" Right Corner

the front panel, there is an area around the MTP connectors that needs to be milled down so that the panel is 0.075" thick.

If a 1/4" diameter end mill tool is used for this operation then it can be stroked between the following 4 point until the panel is 75 mils thick in this area.

From the flat external side of

from: X = -0.173", Y = +2.627" to: X = +0.077", Y = +2.627" to: X = +0.077", Y = -2.281" to: X = -0.173", Y = -2.281"

Reference point is in the center of a line between the two holes near the ends of the blank front panel.

The flat external surface is shown UP.

The solid lines show the area cut thinner by the $\frac{1}{4}$ " end mill.

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Reference Point

The dotted lines shows the two MDR connector cut outs and their drill holes.

X = -0.392''Y = -7.1545''

Bottom Left Corner