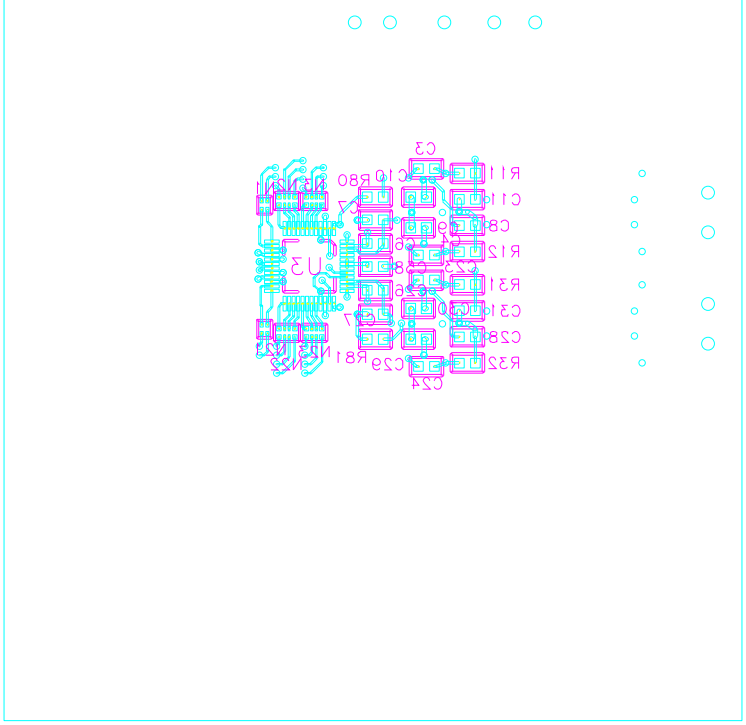

Layer #4 Solder