



Drill Position	Drill Size	Depth	Drill Head	Drill Speed	Spindle Speed	Spindle Power
1	0.5	100	100.1000	10000	10000	10000
2	0.5	100	100.1000	10000	10000	10000
3	1	100	100.1000	10000	10000	10000
4	2.4	100	100.1000	10000	10000	10000