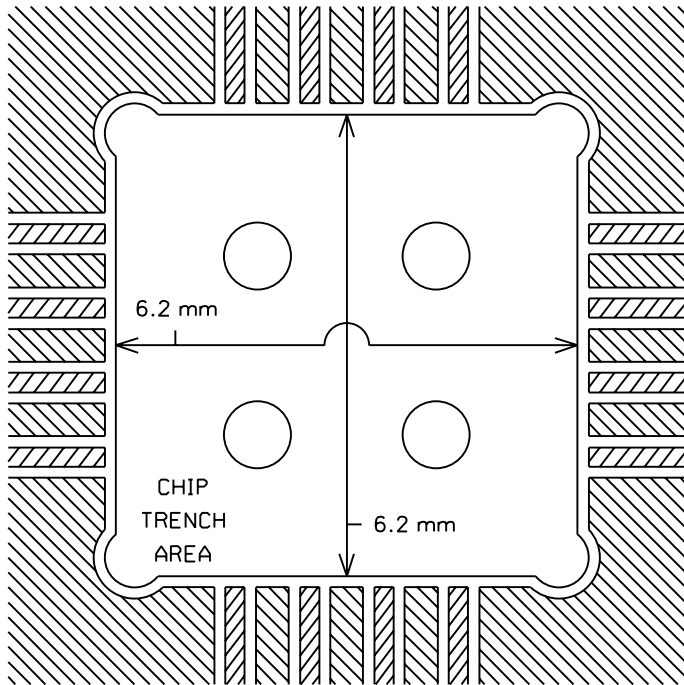




Cold Board Alpha - 6mm x 6mm Chip Trench - 20 mil Dia. Tool

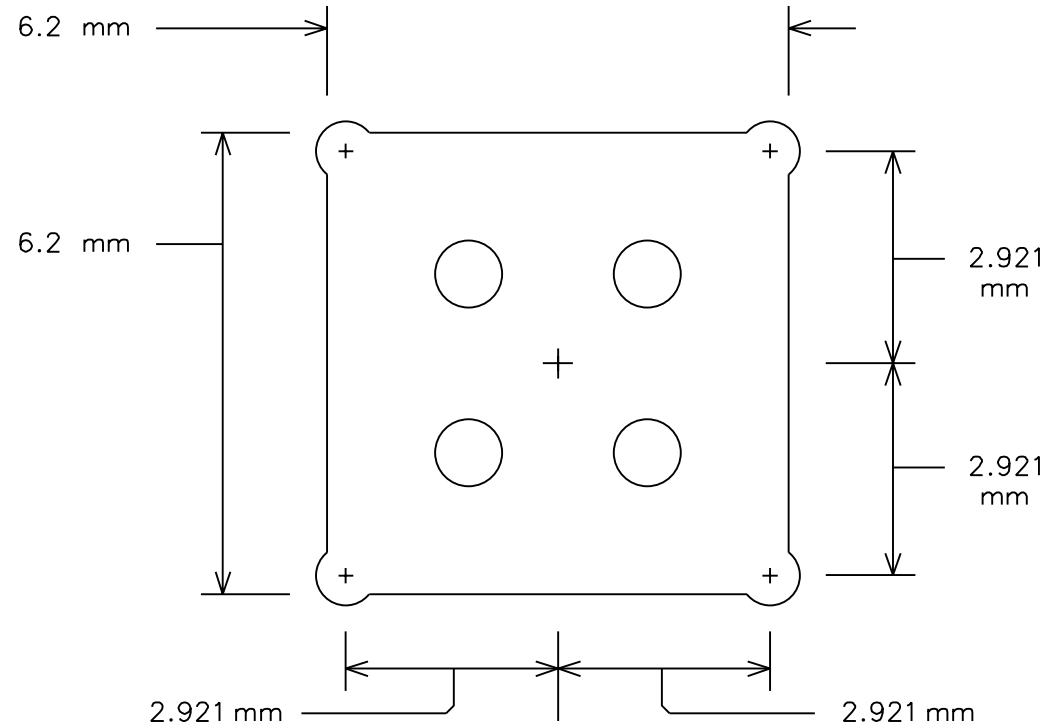
Center Part of the
Alpha Cold Board



-  Signal Trace Copper
-  Ground Plane Copper

All copper has been held back from the edge of the Chip Trench by 0.15 mm.

Chip Trench Depth Cut - WITH Ears



This depth cut is made using a 20 mil diameter end-mill = 0.508 mm diameter.

The four "+" signs mark the limits of the movement of the Center of the 20 mil diameter end-mill while cutting the Mouse Ears.

To cut a Mouse Ear the tool moves at 45 degrees for 0.075 mm in both X and Y.