<u>DK Board Stackup - Draft</u>

Goals:

About a 80 to 85 mil thick pcb

A strong board that can be assembled with normal THD pin tail length parts 100 Ohm Diff Pair with about 0.14 mm wide traces on 0.4 mm centers Small coupling: from L3 to L4, from L6 to L7, and from L9 to L10 A stackup that is straight forward to build and makes a reliable bare pcb

	L1 - Pads & Traces 0.5 oz start
Core or PP ? about 4.5 mil	L2 - Ground Plane 0.5 oz
Core or PP ? about 6.0 mil	
	L3 - Traces 0.5 oz
Core or PP ? about 14 mil	
	L4 - Traces 0.5 oz
Core or PP ? about 6.0 mil	
Cara at DD 2	L5 - Ground Plane 0.5 oz
Core or PP ? about 4.0 mil	L6 - 13x Power Fills 1.0 oz
Core or PP ? about 8 mil	— – — – Center & Symmetric
Core or i i about a iiiii	,
	L7 - 12x Power Fills 1.0 oz
Core or PP ? about 4.0 mil	L8 - Ground Plane 0.5 oz
Core or PP ? about 6.0 mil	20 0.00.10 1.01.0
	L9 - Traces 0.5 oz
Core or PP ? about 14 mil	
	L10 - Traces 0.5 oz
Core or PP ? about 6.0 mil	
	L11 - Ground Plane 0.5 oz
Core or PP ? about 4.5 mil	L12 - Pads & Traces 0.5 oz start

For approximate trace Zo calculations I have assumed that:
1.0 oz Cu is about 1.4 mils thick
0.5 oz Cu is about 0.7 mils
That the Traces sink into Core/PP and that Planes do not
Isola FR408HR Laminate has a Dk of about 3.55
That the Solder Masks are 0.5 mil thick with a Dk of about 3.5

Core in mils: 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 7.0, 8.0, 10.0, 12.0 PP in mils: 1.9, 2.3, 2.7, 3.2, 3.5, 4.0, 4.2, 4.9

DK Drw. 114 Rev. 14-Jan-205