

REVISION:	ECR/ECN INFORMATION: EC No: 605901 DATE: 2018/10/15	CABLE A	SHEET No. 1 of 2		
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:	
AS-73597-055		Jason Su	JackKH	Darry	
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APPLICATION SPECIFICATION molex® CONTACT SPACER -1253 ONLY CRIMP FERRULE 9.63 .379 1. STRIP CABLE TO DIMENSIONS SHOWN. BELDEN 7805 .165 2.1 SLIDE CRIMP TUBE OVER THE CABLE SPACER INSULATOR -**JACKET** 2.2 INSERT SPACER INSULATOR INTO CABLE CENTER CONDUCTOR AS **SHOWN** BELDEN 7805 SOLDER -2.3 INSERT CABLE CENTER CONDUCTOR INTO CONTACT AS SHOWN 2.4 SOLDER CABLE CENTER CONDUCTOR TO CONTACT OF CONNECTOR 3.INSERT CABLE/CABLE ASSEMBLY INTO CONNECTOR BODY TO THE INTERFACE DIMENSION, AS SHOWN. 0.12 ± 0.13 .005 ± .005 15.31 .603 3.25 4. SLIDE CRIMP TUBE OVER BRAID UNTIL **BOTTOM OCCURS AND CRIMP USING 3.25** HEX. DIE.

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Α	EC No: 605901 DATE: 2018/10/15	_	CABLE ASSY INSTRUCTION FOR 73415-125X			
<u>REV</u>	/ISION:	ECR/ECN INFORMATION:	: TITLE:	ACCV INCTULICATION		SHEET No.