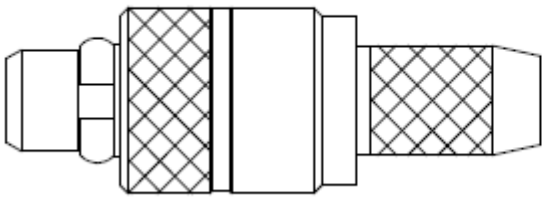
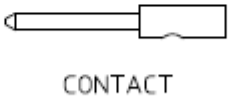
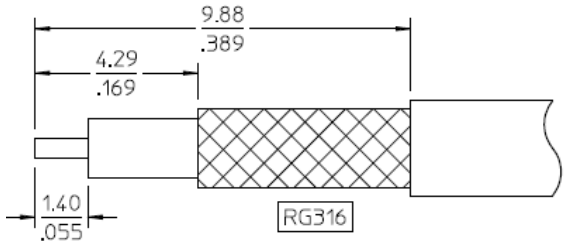
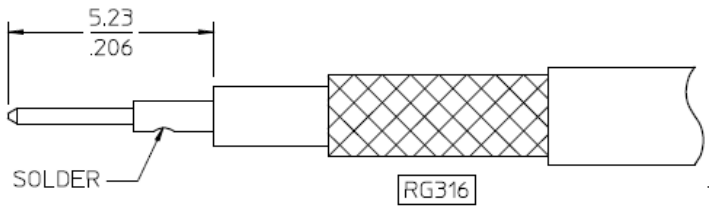
APPLICATION SPECIFICATION



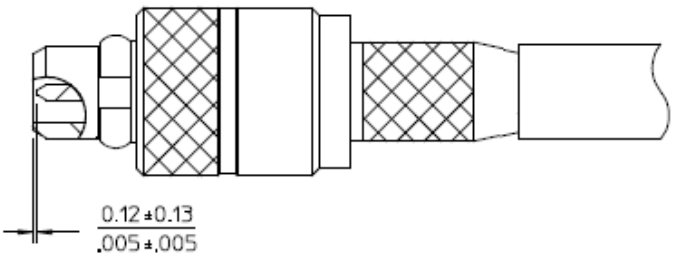




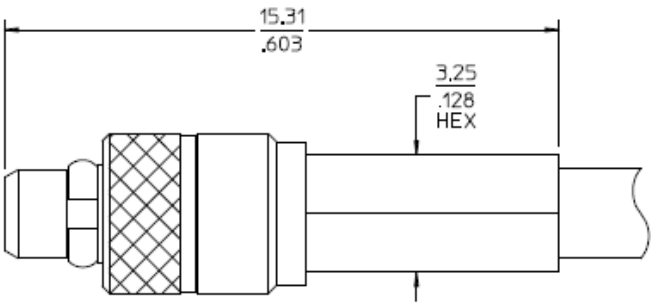
1. STRIP CABLE TO DIMENSIONS SHOWN.



2.1 SLIDE CRIMP TUBE OVER THE CABLE JACKET
2.2 INSERT CABLE CENTER CONDUCTOR INTO CONTACT AS SHOWN
2.3 SOLDER CABLE CENTER CONDUCTOR TO CONTACT OF CONNECTOR



3.INSERT CABLE / CABLE ASSEMBLY INTO CONNECTOR BODY TO THE INTERFACE DIMENSION, AS SHOWN.

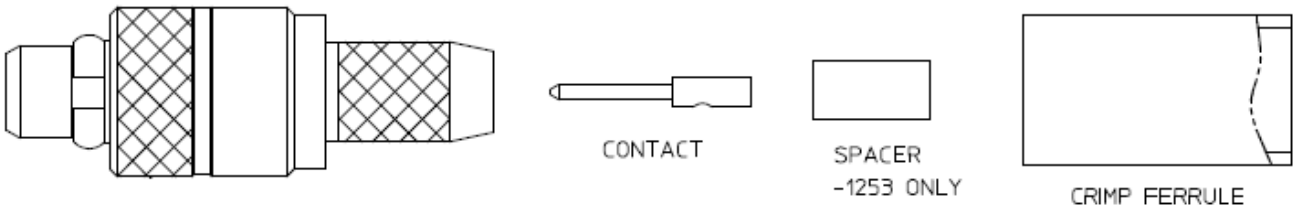


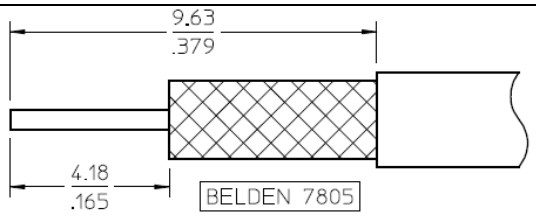
4. SLIDE CRIMP TUBE OVER BRAID UNTIL BOTTOM OCCURS AND CRIMP USING 3.25 HEX. DIE.

REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
A	EC No: **605901** DATE: **2018/10/15**	**CABLE ASSY INSTRUCTION FOR 73415-125X**	**1** of **2**

DOCUMENT NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
AS-73597-055	**Jason Su**	**JackKH**	**Darry**

APPLICATION SPECIFICATION





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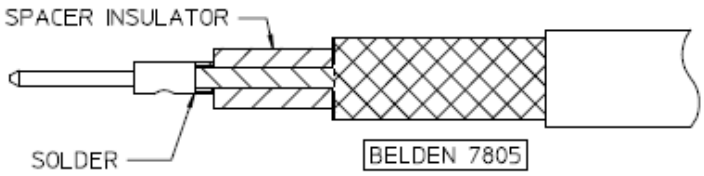
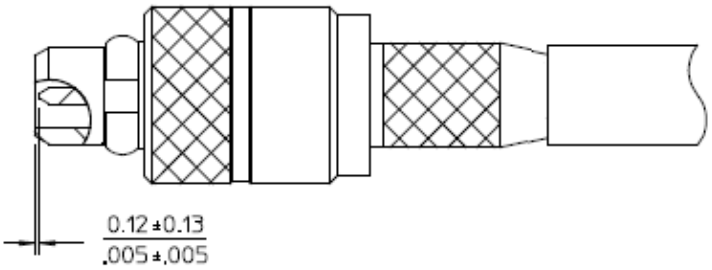
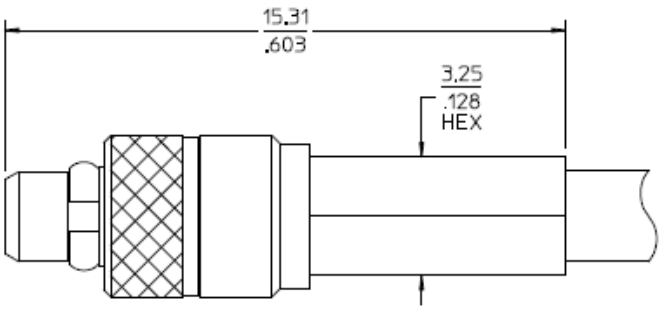


2.1 SLIDE CRIMP TUBE OVER THE CABLE JACKET
2.2 INSERT SPACER INSULATOR INTO CABLE CENTER CONDUCTOR AS SHOWN
2.3 INSERT CABLE CENTER CONDUCTOR INTO CONTACT AS SHOWN
2.4 SOLDER CABLE CENTER CONDUCTOR TO CONTACT OF CONNECTOR



3.INSERT CABLE/CABLE ASSEMBLY INTO CONNECTOR BODY TO THE INTERFACE DIMENSION, AS SHOWN.



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REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
A	EC No: **605901** DATE: **2018/10/15**	**CABLE ASSY INSTRUCTION FOR 73415-125X**	**2** of **2**

DOCUMENT NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
AS-73597-055	**Jason Su**	**JackKH**	**Darry**